

Material Safety Data Sheet

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PRODUCT NAME:3M(TM) Dynatron(r) DynaLite(r) 492, 493, 494**MANUFACTURER:**3M**DIVISION:**Automotive Aftermarket

ADDRESS: 3M Center St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 11/19/2008 **Supercedes Date:** 05/12/2008

Document Group: 24-9988-7

ID Number(s):

70-0080-0135-9, 70-0080-0136-7, 70-0080-0137-5

This product is a kit or a multipart product which consists of multiple, independently packaged components. An MSDS for each of these components is included. Please do not separate the component MSDSs from this cover page. The document numbers of the MSDSs for components of this product are:

24-7493-0, 24-7410-4

Revision Changes: Kit: Component document group number(s) was modified. Page Heading: Product name was modified. Kit: Product name was modified. Kit initial issue message was modified. Kit: ID Number(s) was modified.

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MATERIAL SAFETY DATA SHEET 3M(TM) Dynatron(r) DynaLite(r) 492, 493, 494 11/19/2008

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME:3M™ Dynatron(r) Red Cream Hardener 1, 4, 9, 301, 304, 30748, 9301, 9307R**MANUFACTURER:**3M**DIVISION:**Automotive Aftermarket

ADDRESS: 3M Center St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 09/02/10 **Supercedes Date:** 01/21/10

Document Group: 24-7410-4

Product Use:

Intended Use:

Automotive

SECTION 2: INGREDIENTS

Ingredient	<u>C.A.S. No.</u>	<u>% by Wt</u>
BENZOYL PEROXIDE	94-36-0	30 - 60
WATER	7732-18-5	10 - 30
BENZOIC ACID, C9-11-BRANCHED ALKYL ESTERS	131298-44-7	10 - 20
ZINC STEARATE	557-05-1	3 - 7
OXIRANE, POLYMER WITH METHYLOXIRANE, MONOBUTYL ETHER	9038-95-3	1 - 5
CALCIUM SULFATE	7778-18-9	1 - 5
IRON OXIDE (FE2O3)	1309-37-1	1 - 5

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Viscous

Odor, Color, Grade: Red paste with slight ester odor

General Physical Form: Solid

Immediate health, physical, and environmental hazards: Closed containers exposed to heat from fire may build pressure and explode. Dust clouds of this material in combination with an ignition source may be explosive. May cause allergic skin

reaction.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Prolonged or repeated exposure may cause:

Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:

Prolonged or repeated exposure may cause:

Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.

Kidney/Bladder Effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

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Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature Flash Point Flammable Limits - LEL Flammable Limits - UEL No Data Available Not Applicable Not Applicable Not Applicable

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Closed containers exposed to heat from fire may build pressure and explode. Dust clouds of this material in combination with an ignition source may be explosive.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode.

Environmental procedures

Place in a metal container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

Clean-up methods

Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Collect as much of the spilled material as possible using non-sparking tools. Use wet sweeping compound or water to avoid dusting. Sweep up. Clean up residue.

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In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Avoid static discharge. Avoid eye contact with vapors, mists, or spray. Keep out of the reach of children. Avoid breathing of dust created by cutting, sanding, grinding or machining. Avoid eye contact with dust or airborne particles.

7.2 STORAGE

Store away from heat. Store out of direct sunlight. Keep container tightly closed. Do not heat under confinement to avoid risk of explosion

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Provide appropriate local exhaust for cutting, grinding, sanding or machining. Do not use in a confined area or areas with little or no air movement. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control dust, fume, or airborne particles. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray. The following eye protection(s) are recommended: Safety Glasses with side shields Indirect Vented Goggles

8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Polyethylene/Ethylene Vinyl Alcohol

. Use an additional glove (e.g. supported PVC or Nitrile) over the PE/EVAL glove, and change the over-glove frequently.

8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray. Avoid breathing of dust created by cutting, sanding, grinding or machining. Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges and P95 particulate prefilters . Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

Ingredient	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	Additional Information

BENZOYL PEROXIDE	ACGIH	TWA	5 mg/m3
BENZOYL PEROXIDE	OSHA	TWA	5 mg/m3
CALCIUM SULFATE	ACGIH	TWA, inhalable	10 mg/m3
		fraction	U
CALCIUM SULFATE	OSHA	TWA, respirable	5 mg/m3
		fraction	U
CALCIUM SULFATE	OSHA	TWA, as total dust	15 mg/m3
IRON OXIDE (FE2O3)	ACGIH	TWA, respirable	5 mg/m3
		fraction	-
IRON OXIDE (FE2O3)	OSHA	TWA, as fume	10 mg/m3
ROUGE	OSHA	TWA, respirable	5 mg/m3
		fraction	
ROUGE	OSHA	TWA, as total dust	15 mg/m3
STEARATES	ACGIH	TWA	10 mg/m3
Sulfuric acid, calcium salt (1:1)	ACGIH	TWA, inhalable	10 mg/m3
		fraction	
Sulfuric acid, calcium salt (1:1)	OSHA	TWA, respirable	5 mg/m3
		fraction	
Sulfuric acid, calcium salt (1:1)	OSHA	TWA, as total dust	15 mg/m3
SUPERFINE IRON OXIDE	ACGIH	TWA, respirable	5 mg/m3
		fraction	
SUPERFINE IRON OXIDE	OSHA	TWA, as fume	10 mg/m3
ZINC STEARATE	OSHA	TWA, respirable	5 mg/m3
		fraction	
ZINC STEARATE	OSHA	TWA, as total dust	15 mg/m3

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists CMRG: Chemical Manufacturer Recommended Guideline OSHA: Occupational Safety and Health Administration AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form: Odor, Color, Grade: General Physical Form: Autoignition temperature Flash Point Flammable Limits - LEL Flammable Limits - UEL Boiling point Density Vapor Density

Vapor Pressure

Specific Gravity pH Melting point

Solubility in Water Evaporation rate Hazardous Air Pollutants Volatile Organic Compounds Volatile Organic Compounds Viscous Red paste with slight ester odor Solid No Data Available Not Applicable Not Applicable No Data Available No Data Available Not Applicable

Not Applicable

1.2 [@ 25 °C] [*Ref Std:* WATER=1] *No Data Available No Data Available*

Negligible No Data Available 0 % weight [Test Method: Calculated] 0 lb/gal [Test Method: calculated SCAQMD rule 443.1] 0 g/l [Test Method: calculated SCAQMD rule 443.1]

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Volatile Organic Compounds Kow - Oct/Water partition coef Percent volatile VOC Less H2O & Exempt Solvents Viscosity 0 % weight [*Test Method:* calculated per CARB title 2] *No Data Available*20 % [*Details:* Water is the volatile component]
0 g/l [*Test Method:* calculated SCAQMD rule 443.1] *No Data Available*

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable. Stable unless exposed to heat, flames and drying conditions.

Materials and Conditions to Avoid: 10.1 Conditions to avoid Heat

10.2 Materials to avoid Accelerators

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<u>Substance</u> Carbon monoxide Carbon dioxide Toxic Vapor, Gas, Particulate <u>Condition</u> Not Specified Not Specified Not Specified

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate in a permitted hazardous waste incinerator in the presence of a combustible material. As a

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disposal alternative, dispose of waste product in a permitted hazardous waste facility.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14:TRANSPORT INFORMATION

ID Number(s):

LB-K100-0513-1, LB-K100-0513-2, LB-K100-0513-3, LB-K100-0513-4, LB-K100-0530-7, 41-0003-6564-7, 70-0080-0372-8, 70-0080-0374-4, 70-0080-0375-1, 70-0080-0376-9, 70-0080-0381-9, 70-0080-0387-6, 70-0080-0388-4, 70-0080-0390-0

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - Yes Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

IngredientC.A.S. No% by WtZINC STEARATE (ZINC COMPOUNDS)557-05-13 - 7

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

WHMIS: Hazardous

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 Flammability: 1 Reactivity: 1 Special Hazards: Oxidizer

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification

Health: 2 Flammability: 1 Reactivity: 1 Protection: X - See PPE section.

Hazardous Material Identification System (HMIS(r)) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS(r) ratings are to be used with a fully implemented HMIS(r) program. HMIS(r) is a registered mark of the National Paint and Coatings Association (NPCA).

Revision Changes:

Section 3: Potential effects from skin contact information was modified.

Section 8: Eye/face protection information was modified.

Section 8: Skin protection - recommended gloves information was modified.

Section 8: Respiratory protection - recommended respirators information was modified.

Section 14: Transportation legal text was modified.

Section 9: Property description for optional properties was modified.

Section 14: ID Number(s) Template 1 was modified.

Section 15: EPCRA 313 information was modified.

Section 8: Exposure guidelines ingredient information was modified.

Section 10: Materials to avoid physical property was modified.

Section 10: Conditions to avoid physical property was modified.

Section 6: Environmental procedures heading was added.

Section 6: Personal precautions heading was added.

Section 6: Clean-up methods heading was added.

Section 6: Release measures heading was deleted.

Section 8: Exposure guidelines legend was deleted.

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MATERIAL SAFETY DATA SHEET 3MTM Dynatron(r) Red Cream Hardener 1, 4, 9, 301, 304, 30748, 9301, 9307R 09/02/10

particular purpose and suitable for user's method of use or application.

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME:3M™ Dynatron(r) Dynalite Filler 492, 493, 494, 495, 496, 494D**MANUFACTURER:**3M**DIVISION:**Automotive Aftermarket

ADDRESS: 3M Center St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 06/25/10 **Supercedes Date:** 06/22/10

Document Group: 24-7493-0

Product Use:

Intended Use:AutomotiveSpecific Use:Automotive Professional Body Repair

SECTION 2: INGREDIENTS

Ingredient	<u>C.A.S. No.</u>	<u>% by Wt</u>
Unsaturated Polyester Resin	Trade Secret	15 - 40
STYRENE MONOMER	100-42-5	10 - 30
TALC	14807-96-6	10 - 30
MAGNESIUM CARBONATE	546-93-0	7 - 15
SODIUM SILICATE	1344-09-8	3 - 7
LIMESTONE	1317-65-3	1 - 5
QUATERNARY AMMONIUM COMPOUNDS, BIS(HYDROGENATED	68911-87-5	1 - 5
TALLOW ALKYL)DIMETHYL, SALTS WITH MONTMORILLONITE		
CHLORITE (MINERAL)	1318-59-8	0.1 - 2.0
QUARTZ SILICA	14808-60-7	0.1 - 1.0
TITANIUM DIOXIDE	13463-67-7	0.1 - 1.0

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Paste Odor, Color, Grade: Thick fiberous paste, styrene odor General Physical Form: Liquid

Immediate health, physical, and environmental hazards: Flammable liquid and vapor. Closed containers exposed to heat from fire may build pressure and explode. Vapors may travel long distances along the ground or floor to an ignition source and flash back. Contains a chemical or chemicals which can cause cancer. May cause target organ effects.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Inhalation:

Intentional concentration and inhalation may be harmful or fatal.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Prolonged or repeated exposure may cause:

Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

May be absorbed following inhalation and cause target organ effects.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Prolonged or repeated exposure may cause:

Kidney/Bladder Effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Ocular Effects: Signs/symptoms may include blurred or significantly impaired vision.

Immunological Effects: Signs/symptoms may include alterations in the number of circulating immune cells, allergic skin and /or respiratory reaction, and changes in immune function.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	<u>C.A.S. No.</u>	Class Description	Regulation
ARSENIC COMPOUNDS	S~AS~C	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
ARSENIC COMPOUNDS, INORGANIC	S~AS~I	Known human carcinogen	National Toxicology Program Carcinogens
ARSENIC COMPOUNDS, INORGANIC	S~AS~I	Cancer hazard	OSHA Carcinogens
CADMIUM COMPOUNDS	S~CD~C	Grp. 1: Carcinogenic to	International Agency for Research on Cancer
CADMIUM COMPOUNDS	S~CD~C	humans Known human carcinogen	National Toxicology Program Carcinogens
CADMIUM COMPOUNDS CHROMIUM (HEXAVALENT	S~CD~C S~CR6~C	Cancer hazard Grp. 1: Carcinogenic to	OSHA Carcinogens International Agency for Research on Cancer
COMPOUNDS) CHROMIUM (HEXAVALENT	S~CR6~C	humans Known human carcinogen	National Toxicology Program Carcinogens
COMPOUNDS) CHROMIUM (HEXAVALENT	S~CR6~C	Cancer hazard	
COMPOUNDS)			OSHA Carcinogens
LEAD COMPOUNDS QUARTZ SILICA	S~PB~C 14808-60-7	Anticipated human carcinogen Grp. 1: Carcinogenic to	National Toxicology Program Carcinogens International Agency for Research on Cancer
-	050/77	humans	
SILICA, CRYSTALLINE (AIRBORNE PARTICLES OF RESPIRABLE SIZE)	SEQ677	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
SILICA, CRYSTALLINE (AIRBORNE PARTICLES OF RESPIRABLE SIZE)	SEQ677	Known human carcinogen	National Toxicology Program Carcinogens
STYRENE MONOMER TALC	100-42-5	Grp. 2B: Possible human carc.	International Agency for Research on Cancer
TITANIUM DIOXIDE	14807-96-6 13463-67-7	Grp. 2B: Possible human carc. Grp. 2B: Possible human carc.	International Agency for Research on Cancer International Agency for Research on Cancer

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature Flash Point Flash Point Flammable Limits - LEL Flammable Limits - UEL OSHA Flammability Classification: No Data Available 80 °F - 82 °F [*Test Method:* Closed Cup] 26.67 - 27.78 °C [*Test Method:* SETAFLASH] 0.9 % 6.8 % Class IC Flammable Liquid

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Water may be used to blanket the fire. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Flammable liquid and vapor. Closed containers exposed to heat from fire may build pressure and explode. Vapors may travel long distances along the ground or floor to an ignition source and flash back.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal precautions

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Remove all ignition sources such as flames, smoking materials, and electrical spark sources. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard.

Environmental procedures

For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Place in a metal container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

Clean-up methods

Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS. Seal the container.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Ground containers securely when transferring contents. Wear low static or properly grounded shoes. No smoking while handling this material. Avoid breathing of vapors, mists or spray. Avoid static discharge. Avoid breathing of dust created by cutting, sanding, grinding or machining. Do not breathe vapors. Do not breathe dust. Avoid contact with oxidizing agents.

7.2 STORAGE

Store away from acids. Store away from heat. Store out of direct sunlight. Keep container in well-ventilated area. Keep container tightly closed. Store away from oxidizing agents.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. Use in an enclosed process area is recommended. Provide appropriate local exhaust for cutting, grinding, sanding or machining. Do not use in a confined area or areas with little or no air movement.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact. Avoid eye contact with vapors, mists, or spray. The following eye protection(s) are recommended: Safety Glasses with side shields Indirect Vented Goggles

8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials. Gloves made from the following material(s) are recommended: Polyvinyl Alcohol (PVA) Polyethylene/Ethylene Vinyl Alcohol

8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray. Avoid breathing of dust created by cutting, sanding, grinding or machining. Do not breathe vapors. Do not breathe dust.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges and P95 particulate prefilters . Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Not applicable.

8.3 EXPOSURE GUIDELINES

Ingredient	<u>Authority</u>	<u>Type</u>	Limit	Additional Information
ALUMINUM OXIDE (FIBROUS FORMS ONLY)	OSHA	TWA, respirable fraction	5 mg/m3	
ALUMINUM OXIDE (FIBROUS FORMS ONLY)	OSHA	TWA, as total dust	15 mg/m3	
Aluminum, insoluble compounds	ACGIH	TWA, respirable fraction	1 mg/m3	
ARSENIC COMPOUNDS, INORGANIC	ACGIH	TWA, as As	0.01 mg/m3	
ARSENIC COMPOUNDS, INORGANIC	OSHA	TWA	0.01 mg/m3	29 CFR 1910.1018
Borates	ACGIH	TWA, inhalable	2 mg/m3	
Borates	ACGIH	fraction STEL, inhalable fraction	6 mg/m3	
CADMIUM COMPOUNDS	ACGIH	TWA, as Cd, respirable	0.002 mg/m3	
CADMIUM COMPOUNDS	ACGIH	TWA, as Cd	0.01 mg/m3	
CADMIUM COMPOUNDS	OSHA	TWA		29 CFR 1910.1027
Carbonic acid, magnesium salt (1:1)	OSHA	TWA, respirable fraction	5 mg/m3	
Carbonic acid, magnesium salt (1:1)	OSHA	TWA, as total dust	15 mg/m3	
CHROMATES	OSHA	CEIL	0.1 mg/m3	
CHROMIUM (HEXAVALENT COMPOUNDS)	OSHA	TWA	0.005 mg/m3	Skin Notation*; 29 CFR 1910.1026
Chromium(6+), insoluble inorganic compounds		TWA, as Cr	0.01 mg/m3	
Chromium, insoluble salts	OSHA	TWA, as Cr	1 mg/m3	
Limestone	OSHA	TWA, respirable fraction	5 mg/m3	
Limestone	OSHA	TWA, as total dust	15 mg/m3	
LIMESTONE	OSHA	TWA, respirable fraction	5 mg/m3	
LIMESTONE	OSHA	TWA, as total dust	15 mg/m3	
MAGNESIUM CARBONATE	OSHA	TWA, respirable fraction	5 mg/m3	
MAGNESIUM CARBONATE	OSHA	TWA, as total dust	15 mg/m3	
QUARTZ SILICA	ACGIH	TWA, respirable	0.025 mg/m3	
QUARTZ SILICA	OSHA	fraction TWA concentration,	0.1 mg/m3	
QUARTZ SILICA	OSHA	respirable TWA concentration, as total dust	0.3 mg/m3	
SELENIUM COMPOUNDS	ACGIH	TWA, as Se	0.2 mg/m3	
SELENIUM COMPOUNDS	OSHA	TWA, as Se	0.2 mg/m3	
SILICA, AMORPHOUS	OSHA	TWA concentration	0.8 mg/m3	
SILICA, AMORPHOUS	OSHA	TWA	20 millions of	
			particles/cu. ft.	
STYRENE MONOMER	ACGIH	TWA	20 ppm	
STYRENE MONOMER	ACGIH	STEL	40 ppm	
STYRENE MONOMER	OSHA	TWA	100 ppm	
STYRENE MONOMER	OSHA	CEIL	200 ppm	
TALC	ACGIH	TWA, respirable fraction	2 mg/m3	
TALC	CMRG	TWA, as respirable dust	0.5 mg/m3	
TALC	OSHA	TWA concentration, respirable	0.1 mg/m3	
TALC	OSHA	TWA concentration, as total dust	0.3 mg/m3	
TALC	OSHA	TWA	20 millions of particles/cu. ft.	
			•	

TIN, ORGANIC COMPOUNDS TIN, ORGANIC COMPOUNDS TIN, ORGANIC COMPOUNDS	ACGIH ACGIH OSHA	TWA, as Sn STEL, as Sn TWA, as Sn	0.1 mg/m3 0.2 mg/m3 0.1 mg/m3	Skin Notation* Skin Notation*
TITANIUM DIOXIDE	ACGIH	TWA	10 mg/m3	
TITANIUM DIOXIDE	CMRG	TWA, as respirable	5 mg/m3	
		dust	U	
TITANIUM DIOXIDE	OSHA	TWA, as total dust	15 mg/m3	
Water-soluble inorganic Cr(6+) compounds	ACGIH	TWA, as Cr	0.05 mg/m3	

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists CMRG: Chemical Manufacturer Recommended Guideline OSHA: Occupational Safety and Health Administration AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:	Paste
Odor, Color, Grade:	Thick fiberous paste, styrene odor
General Physical Form:	Liquid
Autoignition temperature	No Data Available
Flash Point	80 °F - 82 °F [Test Method: Closed Cup]
Flash Point	26.67 - 27.78 °C [Test Method: SETAFLASH]
Flammable Limits - LEL	0.9 %
Flammable Limits - UEL	6.8 %
Boiling point	293.00 °F [Details: CONDITIONS: (Styrene)]
Density	9.5126 lb/gal
Density	1.14 g/ml
Vapor Density	No Data Available
Vapor Pressure	5.2 mmHg [Details: CONDITIONS: at 20 C]
· ••••••••••••••••••••••••••••••••••••	
Specific Gravity	1.14
pH	No Data Available
Melting point	No Data Available
Solubility in Water	Nil
Evaporation rate	No Data Available
Volatile Organic Compounds	1.54 lb/gal [<i>Test Method:</i> calculated SCAQMD rule 443.1] [<i>Details:</i>
, on the organic compounds	Excluding exempt cmpds]
Volatile Organic Compounds	184.33 g/l [<i>Test Method:</i> calculated SCAQMD rule 443.1] [<i>Details:</i>
Commo of game compounds	Excluding exempt cmpds]
Volatile Organic Compounds	16.17 % [<i>Test Method:</i> calculated SCAQMD rule 443.1] [<i>Details:</i>
volutile organice compounds	Excluding exempt cmpds]
Volatile Organic Compounds	525.57 g/l [<i>Test Method:</i> calculated SCAQMD rule 443.1] [<i>Details:</i>
volutile of game compounds	European VOC Content]
Kow - Oct/Water partition coef	No Data Available
Percent volatile	21.03 %
VOC Less H2O & Exempt Solvents	185.03 g/l [<i>Test Method:</i> calculated SCAQMD rule 443.1]
100 Less 1120 & Exclipt Solvents	

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid: 10.1 Conditions to avoid None known

10.2 Materials to avoid Strong acids Strong bases Strong oxidizing agents

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<u>Substance</u>
Hydrocarbons
Carbon monoxide
Carbon dioxide
Styrene Oxide
Toxic Vapor, Gas, Particulate

Condition Not Specified During Combustion During Combustion Not Specified Not Specified

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate in a permitted hazardous waste incinerator. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14:TRANSPORT INFORMATION

ID Number(s):

LB-K100-0754-7, LB-K100-0515-2, LB-K100-0515-3, LB-K100-0515-4, LB-K100-0829-1, 70-0080-0141-7, 70-0080-0142-5

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

Ingredient	C.A.S. No	% by Wt
STYRENE MONOMER	100-42-5	10 - 30

STATE REGULATIONS

Contact 3M for more information.

CALIFORNIA PROPOSITION 65

Ingredient	<u>C.A.S. No.</u>	Classification
ARSENIC COMPOUNDS, INORGANIC	S~AS~I	**Carcinogen
CADMIUM COMPOUNDS	S~CD~C	*Male reproductive toxin
CADMIUM COMPOUNDS	S~CD~C	**Carcinogen
CADMIUM COMPOUNDS	S~CD~C	*Developmental Toxin
CHROMIUM (HEXAVALENT	S~CR6~C	*Female reproductive toxin
COMPOUNDS)		_
CHROMIUM (HEXAVALENT	S~CR6~C	*Male reproductive toxin
COMPOUNDS)		_
CHROMIUM (HEXAVALENT	S~CR6~C	**Carcinogen
COMPOUNDS)		
CHROMIUM (HEXAVALENT	S~CR6~C	*Developmental Toxin
COMPOUNDS)		_
LEAD COMPOUNDS	S~PB~C	*Female reproductive toxin
LEAD COMPOUNDS	S~PB~C	*Male reproductive toxin
LEAD COMPOUNDS	S~PB~C	**Carcinogen
LEAD COMPOUNDS	S~PB~C	*Developmental Toxin
MERCURY COMPOUNDS	S~HG~C	*Developmental Toxin
SILICA, CRYSTALLINE (AIRBORNE	SEQ677	**Carcinogen
PARTICLES OF RESPIRABLE SIZE)		-

* WARNING: contains a chemical or chemicals which can cause birth defects or other reproductive harm. ** WARNING: contains a chemical which can cause cancer.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 Flammability: 3 Reactivity: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Reason for Reissue: The MSDS has been revised because 3M has adopted the 16-section ANSI/ISO format. The potential hazards of the product have not changed. We encourage you to reread the MSDS and review the information.

Revision Changes:

- Section 5: Flammable limits (UE) information was modified.
- Section 5: Flammable limits (LEL) information was modified.
- Section 9: Flammable limits (LEL) information was modified.
- Section 9: Flammable limits (UEL) information was modified.

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